ASTRA HATCHBACK & SPORTS TOURER



2014 Models Edition 1



WELCOME TO A LIFETIME OF FORWARD THINKING

1903 – Forward thinking has been in our nature from the very start. The 6HP, our first ever car, had two forward gears. And no reverse.



1922 – The Silver Arrow OE 30-98 was capable of speeds of over 100mph, this model was built for shipping magnate Sir Leonard Ropner to race at Brooklands.

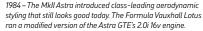


1937 – The Vauxhall '10' H-type, the first British car to have integral construction.



1971 – The formation of Dealer Team Vauxhall (DTV). The track car was the precursor to our enormous success in touring car racing.

















2012 – The 'RAK e'. A radical looking electric concept car for the future. Our forward thinking continues.

1999 – The Zafira introduced the revolutionary Flex7® seating system inventing the seven-seat compact MPV.



VX BPS 18781

2012 – Ampera. The first ever Extended-Range Electric Vehicle (E-REV) that redefined electric vehicle innovation leading to it being voted European Car Of The Year 2012.



Scan this QR code with your smartphone for more information on the last 110 years of Vauxhall innovation. Don't forget to download a QR reader from your app store first.





1990 – The Calibra was the world's most aerodynamic production car.

VX BPS 18780



1989 – The Lotus Carlton was the world's fastest production four-door saloon.

The world was a very different place in 1903 when Vauxhall made its first car. We steered with tillers, not wheels. Six horsepower was considered pretty nippy. And King Edward's face was still on the stamps. But for us, one important thing hasn't changed: we started out with a philosophy of Forward Thinking and, 110 years later, it still motivates everything we do. Who knows what innovations the next 110 years will bring?

The Vauxhall Lifetime Warranty. There's one thing every owner of a new Vauxhall can rely on. We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. It's available to the first owner of all our new Vauxhall passenger cars and valid for the lifetime of the vehicle up to a maximum of 100,000 miles. So you've got year after year of carefree driving to look forward to...













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ASTRA

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Introducing the Astra line-up: quite simply, the best-looking Astra we've ever built. It's also the best equipped. Whether Hatchback or Sports Tourer, your Astra is simply full of innovations. Better still, it brings class-leading technology to the Astra driver, including a sophisticated new BiTurbo engine that totally eliminates turbo lag. Its performance is as exciting as its looks. In short, today's Vauxhall Astra models have never turned more heads. Whichever way you look at them.

This brochure covers Astra Expression, ES, Exclusiv, Design, Energy, Tech Line, Tech Line GT, SRi, BiTurbo, SE and Elite models only. Some of the models shown include options and accessories available at extra cost. And not all of the features described are available on every model. We may also offer alternative Astra models such as Special Editions. So for all current model or equipment details visit the Vauxhall website: www.vauxhall.co.uk

DESIGNED TO MOVE YOU

The Astra Hatchback is one of the most striking models around, thanks to a dynamic design that makes a dramatic style statement. What's more, the Astra name stands for forward-thinking technology – with a long list of innovations to prove it. From advanced driver aids like the Adaptive Forward Lighting system to sophisticated safety features including Front Camera System and Advanced Park Assist, Astra showcases the kind of features that help the true market leaders stand out from the crowd.

Company car drivers can experience Astra for themselves via our free 3 Day Test Drive programme. Please see back cover for more details.







YOUR TURN TO TURN HEADS

From top to tailgate, the Astra Sports Tourer has the verve to go with its unbridled versatility. Its powerful body sculpting lays down a clear marker for the class, while ahead of that distinctively curved rear lies a hugely flexible loadspace with up to 1550 litres* available. Wherever you're headed, whatever you have planned, the Sports Tourer has it covered, with practical innovations from the electrically operated pushbutton Flex Fold rear-seat mechanism to FlexRide customisable chassis settings. Capacious, capable and above all brilliant to drive, here's one model that really does put the Sports in Tourer.





PERFORMANCE TO THE POWER OF TWO

More than just a trim level, the brilliant, British-built, BiTurbo Hatchback and Sports Tourer models match a sensational new 2.0 BiTurbo CDTi diesel engine with exclusive styling that comes straight from the pages of a wish fulfilment catalogue. First up there's the engine: generating 195PS and a hefty 400Nm of torque, it boasts fuel-saving Start/Stop technology and a fully sequential twin turbo system that delivers smooth, progressive acceleration at any speed, effectively eliminating turbo lag (the Sports Tourer variant is, indeed, the most powerful model in its class). Then there's the visual pay-off: a specially lowered sports chassis and awesome 18-inch alloys that leave the BiTurbo looking poised and ready for action. Unique front bumper with body-coloured upper grille bar and twin exhausts. And a race-inspired interior that boasts Jet Black 'Track' trim, combined with red sports seat bolsters and alloy-effect sports pedals among its sporty touches.





DRIVE YOUR EMOTIONS

Bold. Pure. Iconic. Astra GTC puts passion high on the agenda and is a suitably eye-catching addition to the Astra line-up. Its stunning, coupé-like profile and distinctive, blade-inspired lines speak volumes about Vauxhall's design philosophy. With dramatic styling cues. Striking 18-inch alloy wheels. And a poised, muscular stance. Set off by signature lighting. In short: a clear declaration of sporting intent. And presence to die for. We've only given you a mere taste of what to expect here. For more detailed information ask your retailer for a copy of the Astra GTC brochure or log on to www.astragtc.co.uk









QUALITY THAT SURROUNDS YOU

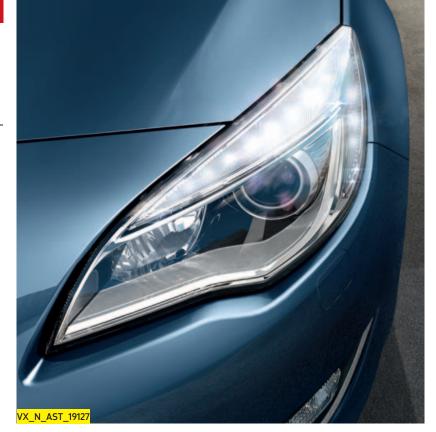
Whichever body style you select, Astra's generously proportioned interior sets the standard for its class. Driver and passengers are cosseted in a light, meticulously thought-out cabin that was conceived with just one priority in mind: journey-enhancing comfort. Premium materials combine with intelligent facia design to maintain the air of quality.

Drivers who cover long distances will be especially pleased to note the availability of an ergonomically designed, AGR-accredited sports seat* – with adjustable front cushion for support where it matters and powered lumbar adjustment for individually tailored comfort. Optional Bluetooth® connectivity increases the feeling of being in control, adding to the overall sense of well-being.

^{*}Aktion Gesunder Rücken e.V (AGR) is an independent panel of ergonomics experts and doctors based in Germany.

> HEADLIGHTS WITH FORESIGHT

Vauxhall's intelligent Adaptive Forward Lighting (AFL+) technology is an invaluable optional addition to your Astra, especially if you do a lot of driving at night. The headlights change their pattern to suit the location and the weather. Sensing where you need the light most, they help you see around corners and even dip automatically when something is coming the other way. You can also adjust the system for European driving.



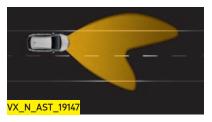
LED Daytime Running Lights. Part of the optional Premium Forward Lighting Pack, the intelligent AFL+ headlight system comes with energy-efficient LEDs that make your car more visible to other road users. High Beam with Assist (HBA). HBA is also part of the Premium Forward Lighting Pack. It makes driving at night safer and easier by automatically dipping your headlights when it detects other vehicles ahead. It switches the lights back to high beam when the road is clear.



Pedestrian area light. Wider spread of light (an extra eight degrees left and right) illuminates potential hazards (up to 20mph).



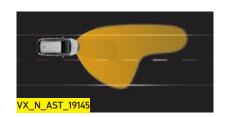
Town light. Wider and lower spread of light. Activated by vehicle speed together with street lighting (20-35mph).



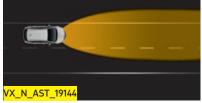
Country road light. Wider spread and brighter light than normal low beam. 70 metre range without dazzle (35-70mph).



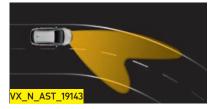
Motorway light. 140 metre range, higher and brighter than normal low beam, without dazzle (over 60mph).



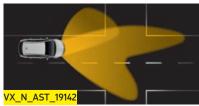
Adverse weather light Wiper or rain sensor activated for better vision in bad weather conditions (up to 45mph).



High beam with assist. Automatically switches from high to low beam as it detects oncoming or proceeding vehicles (over 25mph).



Dynamic curve light. Activated by steering angle and speed, the headlights swivel up to 15 degrees into the bend (any speed).



Static cornering light. Throws light 90 degrees left or right for enhanced lateral vision (up to 25mph, also when reversing).

> SAFEGUARD YOUR INTERESTS

The Astra line-up offers a host of class-leading, state-of-the-art electronic driver aids to make driving a whole lot easier – and safer too. Some of these options utilise the cutting-edge front camera system that employs advanced technology to scan the road ahead.

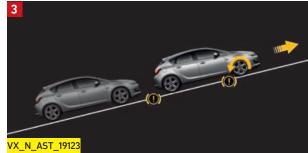
1. Systematic safety. Astra combines advanced electronic options with proven safety features like front, side and curtain airbags and reinforced passenger safety cell with pre-defined deformation zones. ISOFIX child seat restraint fittings are standard on the outer rear seats of all models

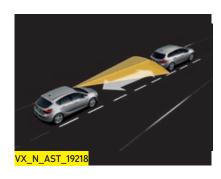
2. Rear View Camera Pack. The pack also includes the Navi 600 satellite navigation system. Mounted in the tailgate handle, the rear view camera gives you a clear view of the area behind the car, displaying your rear bumper as a useful point of reference. The picture shows up on the Navi 600 screen, with horizontal lines overlaid as a scale so you can easily judge the distance to objects and other cars. You quickly appreciate just how easy it is to reverse the car safely. Optional at extra cost on most models.

3. Hill Start Assist. Standard on SRi, BiTurbo, SE, Tech Line GT, Elite, and all automatic models – Hill Start Assist stops you rolling back unintentionally on steep hills, by automatically releasing the brake at just the right moment when pulling away on a gradient.



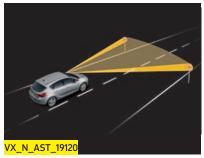






Forward Collision Alert (FCA).

Available as part of the optional Driving Assistance Pack (SRi, BiTurbo, SE, Tech Line GT and Elite models), FCA constantly shows the distance to the leading vehicle in the instrument panel, helping you to maintain a safe distance. In addition, FCA – active when the car is moving faster than 20mph – gives visual and audible warnings if you approach a slower-moving vehicle too fast.



Traffic Sign Recognition (TSR).

Utilising the front camera function, this clever system makes sure you're constantly made aware of speed limits, even when temporary signs are put up. TSR continually monitors road signs, and gives you a warning if you unintentionally stray over the limit. It can even read and display motorway electronic signs related to speed limits like rain or snow warnings. Available as part of the optional Driving Assistance Pack (SRi, BiTurbo, SE, Tech Line GT and Elite models).



Lane Departure Warning (LDW).

LDW uses the front camera system to recognise lane marking lines, and emits an audible warning if your vehicle leaves its lane unintentionally (i.e. without you signalling), preventing potential accidents and reminding you of inattention or tiredness. The LDW system can be deactivated via a facia switch. Available as part of the optional Driving Assistance Pack (SRi, BiTurbo, SE, Tech Line GT and Elite models).

> A MODE FOR EVERY MOOD

Smooth, precise and above all responsive, the chassis epitomises the stable and spirited feel that characterises the car as a whole. The optional FlexRide adaptive stability technology lets you adjust ride settings from one journey to the next to suit your individual driving style.

Optional FlexRide chassis settings. With a mere touch of a button, this optional feature allows you to change the car's whole driving dynamics – from 'Sport' to 'Tour' and back again. Using Continuous Damping Control (CDC) technology, FlexRide automatically adjusts the dampers for excellent grip. In 'Tour' mode, it chooses the best settings for gentler straight-line driving. Switch to 'Sport' mode and it instantly sharpens the response of the speed-sensitive steering, accelerator and automatic transmission (if fitted). It also changes the colour of the ambient instrument lighting – from a cool white to a more dynamic red effect.





> MAXIMISE YOUR RESOURCES

The Astra ecoFLEX models provide conclusive proof that you can save money on your motoring without the need to compromise on outright performance and driveability.

The ecoFLEX range is terrific to drive and offers superb fuel economy and performance without the need to make concessions on driving dynamics. Models like the Astra Tech Line 1.7CDTi 16v (110PS and 130PS) ecoFLEX Start/Stop, for example, deliver up to 76.3mpg (combined) and feature CO₂ emissions as low as just 99g/km, which, considering their power and performance, mean they rank amongst the lowest in their class. So not only do you save money on Vehicle Excise Duty (VED) and lower company car taxation but the improved fuel economy means you'll save on your fuel bills too.

And we haven't stopped there. We have been researching ways of developing new cars that are more efficient than ever before. The innovative Vauxhall Ampera*, Car of the Year 2012, is an Extended-Range Electric Vehicle (E-REV) that can drive up to 50 miles on battery power alone and over 300 miles utilising an on-board electric generator system.

But then it's not just our cars that can help you save money. You can help yourself by simply adopting smarter driving techniques. Smooth throttle control, changing gear at around 2000rpm when accelerating and lifting off the accelerator earlier in order to slow your vehicle down, all contribute to efficient motoring.

Astra Hatchback and Sports Tourer. Not only are they perfect for your lifestyle – they suit your financial plans too.



*For more information on Vauxhall Ampera please visit www.vauxhall.co.uk/ampera

your smartphone, watch our Eco Driving tips video







> POWER WITH A SENSE OF RESPONSIBILITY

The concept of choice is central to Astra and the wide range of engines available fully supports this principle. Options extend from the lively yet frugal 1.4i 16v VVT petrol unit to the remarkable new 195PS BiTurbo Start/Stop engine – Vauxhall's most potent diesel unit ever. And with a choice of ecoFLEX models available – plus cutting edge Start/Stop technology to help reduce fuel bills in traffic – Astra models are as responsible as they are responsive.



The choice is yours. Drivers can select from five powerful yet highly efficient petrol engines and ten hugely responsive turbo diesels, many matched with slick six-speed gearboxes or – on selected units – an optional six-speed automatic transmission. Petrol choice spans 87PS or 100PS 1.4i 16v VVT units, a free-revving 115PS 1.6i 16v VVT engine and powerful 1.4i 16v VVT Turbo and 1.6i 16v Turbo units, producing 140PS and 180PS respectively.

Diesel choice is equally impressive. Undisputed star of the show is the new 195PS BiTurbo diesel Start/Stop engine; developing a sensational 400Nm, it features two staged turbochargers that work together in series to eliminate turbo lag, and providing incredible power combined with emissions as low as 134g/km. There is also a versatile 1.3CDTi 16v common rail diesel developing 95PS. A choice of

1.7CDTi 16v common rail diesels delivering 110PS and 130PS. Plus a highly flexible 2.0CDTi 16v common rail unit that's good for an impressive 165PS.

In many cases, the units can be specified with Vauxhall's proven fuel saving and emissions reducing Start/Stop technology. This innovative system switches the engine off when you stop at the lights or in traffic, then restarts it automatically once the clutch is depressed. A wide range of in-built safety checks ensures total peace-of-mind in all circumstances. Start/Stop is also an essential feature of our market-leading ecoFLEX models (99g/km Hatchback and 105g/km Sports Tourer) which employ advanced features including low rolling resistance tyres, lowered chassis, active aero shutter and 'Eco' instruments to limit emissions and reduce fuel consumption to the absolute minimum. Exact availability is identified on the individual model pages.

ecoFLEX ENGINES						
	Wheel size (inches)	Combined fuel economy mpg (litres/100km)#	CO₂ emissions (g/km)#	VED (20 First year	013/14) ^{**} Standard	Benefit in kind tax band [†] (2013/14 tax year)
ecoFLEX Diesel Engine Range*						
1.3CDTi 16v ecoFLEX Hatchback	16/17	68.9 (4.1)	109	£0	£20	16%
1.3CDTi 16v ecoFLEX Start/Stop Hatchback	16/17	72.4 (3.9)	104	£0	£20	15%
1.3CDTi 16v ecoFLEX Start/Stop Sports Tourer	16/17	68.9 (4.1)	109	£0	£20	16%
1.7CDTi 16v (110PS/130PS) ecoFLEX Hatchback	16/17	62.8 (4.5)	119	£0	£30	18%
1.7CDTi 16v (110PS/130PS) ecoFLEX Sports Tourer	16/17	62.8 (4.5)	120	£0	£30	19%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop Hatchback	16/17	67.3 (4.2)	110	£0	£20	17%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop Hatchback	18/19	65.7 (4.3)	114	£0	£30	17%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop Sports Tourer	16/17	65.7 (4.3)	114	£0	£30	17%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop Sports Tourer	18/19	62.8 (4.5)	118	£0	£30	18%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop (99g/km) Hatchback	16/17	76.3 (3.7)	99	£0	£0	14%
1.7CDTi 16v (110PS/130PS) ecoFLEX Start/Stop (105g/km) Sports Tourer	16/17	70.6 (4.0)	105	£0	£20	16%
2.0CDTi 16v (165PS) ecoFLEX Start/Stop Hatchback	16/17	62.8 (4.5)	119	£0	£30	18%

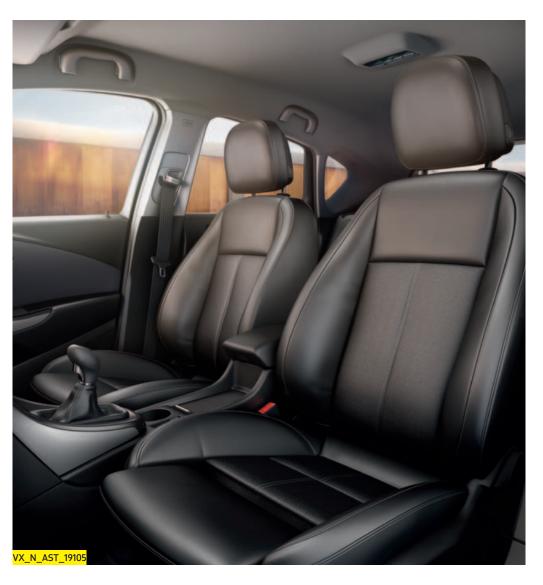
#Official Government Test Environmental Data. Official EU-regulated test data is provided for comparison purposes and actual performance will depend on driving style, road conditions and other non-technical factors. *For more details on our petrol and other diesel engines please refer to the Specification section of this brochure. **Correct at time of publication. †Taxation information for guidance only. Please take professional advice on your own tax position.

SUPPORT YOU CAN RELY ON

The designers and engineers behind the Astra line-up put serious thought into even the smallest details. It's these details that make all the difference to the travelling environment – and your overall sense of well-being. Adding to the whole experience, drivers can select from a host of comfort options including sophisticated dual-zone electronic climate control, a heated steering wheel and ergonomically designed, heated seats.

Ergonomic sports driver's seat. The perfect choice for long-distance drivers. Standard on Elite and optional on selected models, the seat adjusts to suit the driver's posture by letting you fine tune the lumbar adjustment and extending the seat cushion, giving your upper body and legs greater support where it's needed most. The seat has won the coveted AGR* seal of approval for helping to prevent the back pain and tension suffered by some car occupants.

^{*}Aktion Gesunder Rücken e.V (AGR) is an independent panel of ergonomics experts and doctors based in Germany.



Driver's seat power lumbar

adjustment. Upgrade your car's seating with Seat Comfort Pack 1 and your Astra comes with power lumbar adjustment for the driver's seat (standard on Elite models). Drivers specifying Seat Comfort Pack 2 get power lumbar adjustment for the front passenger's seat, too.

Electronic Climate Control.

Providing constant control of the interior atmosphere via an onscreen display, this fully automatic system features Dual Zone settings so you can set the ideal temperature for either side of the car. A filter system traps pollen, dust and unpleasant odours. Standard on Elite and optional at extra cost on most other models.

Winter Pack. Keep your hands warm in a cold snap and enhance your grip with a leather-bound heated steering wheel. In addition the electrically heated front seats prove a welcoming comfort feature on cold mornings.

Optional at extra cost.

as part of the optional Perimeter
Protection Pack on selected models,
this ultrasonic-based system helps
prevent a potential collision with a
vehicle in the neighbouring lane by
continuously screening the blind spots
on both sides of the car and providing a
visual warning if the indicator is set to
change to a lane where another car
is detected.









>LET'S STAY CONNECTED

Keep in touch, entertained and ahead of the queues with Astra's premium in-car communication systems, complete with aux-in socket, optional DMB digital radio on most models and USB connection and Bluetooth® mobile phone system both available.

1. CD 400 stereo CD/radio. Standard on most models, the CD 400 raises the bar for in-car entertainment units in this class. Highlights include AM/FM stereo radio, 20 Watts per channel output via six speakers and Graphic Information Display. The unit plays CDs and MP3/WMA files and comes with an aux-in socket for portable music players. Bluetooth® mobile phone system and USB connectivity can be specified as options, while a DMB digital radio option is also available on most models (and is standard on Tech Line and Tech Line GT). DMB digital radio means digital quality sound, a broader range of stations, easier to find by name and improved track display info on some stations.

2. Infinity® Premium Sound System. The ultimate in audio performance, with 7 x 45 Watts (315 Watts total), seven premium speakers and an eight-inch subwoofer. The optional Infinity system digitises the audio signal so it can be fine tuned with Digital Sound Processing for accurate sound response. The difference is better all-round sound production under all driving conditions.







3. Plug-and-play USB and Bluetooth® wireless technology. A USB interface lets you hook up most MP3 players, smartphones or USB sticks to your Astra's infotainment system and access music, podcasts and other files via the steering wheel remote controls. With optional Bluetooth® technology you get hands-free operation of most mobile phones. Standard on Tech Line, Tech Line GT and Energy, the system is optional on most other models.

4. Navi 600 satellite navigation system. With its seven-inch high resolution colour display and sophisticated audio pedigree, the Navi 600 brings SD cardbased memory technology within easy reach of the driver. Navigation data and Points of Interest information is stored on the handy SD-card; this enables high-speed access and allows universal networking with mobile devices and digital data media. Beside fastest and shortest route, the most economical journey can be selected. Standard on Tech Line and Tech Line GT, optional at extra cost on most other models.

Other highlights include:

- CD player with MP3 format
- AM/FM stereo radio with 36 station presets
- 20 Watts per channel output and six speakers
- Steering wheel mounted audio controls



> SPACE-MAKING **MADE EASY**

Flexible, versatile and packed with clever storage ideas - Vauxhall models are famous for combining easy access with user-friendly features, and Astra more than lives up to the billing. Vauxhall innovations like the optional Flex Floor* or FlexFold** systems help keep your Astra neat, tidy and adaptable to whatever you want to do.

VX N AST 19159

FlexFold automatic seat folding

system. Optional at extra cost on Sports Tourer models, this ingenious feature makes folding the rear seats so simple. Seat back release buttons are located in the rear side walls on each side of the load space. Just one touch of the button and the rear seat backs. automatically fold forward.



1. Flex Floor luggage compartment.* The 5-door Hatchback model has space for 351 litres of luggage – extendable to 1216 litres with the 60/40 split-folding rear seat – Astra Hatchback also ranks among the roomiest vehicles in its class. And with our Flex Floor system, optional at extra cost – allowing the load floor to be mounted level with the rear sill or to the folded rear seats – it's easy to load and unload too.



2. Front passenger's underseat storage facility. In addition to a generously sized moulding for a 1.5-litre bottle on the inside of the door, you can store items you don't need quite so often in this practical drawer that slides out from under the front passenger seat. Optional as part of Interior Versatility Pack.

^{*}Available for Hatchback models only. **Available for Sports Tourer models only.





Astra is available in Hatchback and Sports Tourer variants, plus of course, the exciting Astra GTC. Depending on your choice of body style, you can now select from eleven different trim levels - Expression, ES, Exclusiv, SRi, BiTurbo, SE and Elite models as well as our fleet-focused Design, Tech Line and Tech Line GT models. Then there's our Energy Special Edition model featuring LED daytime running lights, leather-covered steering wheel, Bluetooth® mobile phone system plus a CD player with a USB plug-in for your MP3 player and stunning alloy wheels too. For details of the Astra GTC featured on page 12, please ask your retailer for a copy of the

> EXPRESSION*/ES

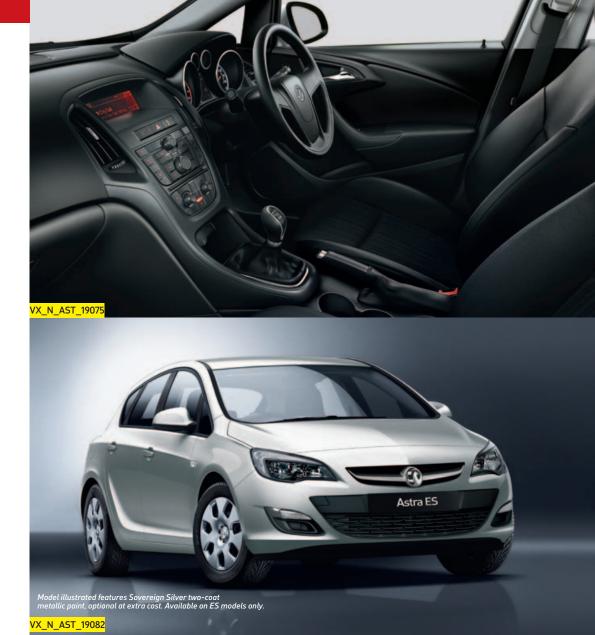
Hatchback | Sports Tourer

Standard features include:

- Electronic Stability Programme (ESP)
- Six airbags
- 16-inch steel wheels with flush covers
- Air conditioning
- CD player with MP3 format/stereo radio Aux-in socket
- Driver's seat height adjuster
- 60/40 split-folding rear seat back
- Electrically operated front windows
- Electrically adjustable/heated door mirrors
- Remote control central deadlocking
- Steering column adjustable for reach and rake
- Black roof rails**
- Luggage compartment foldable false floor**
- 12-volt auxiliary power socket located in luggage compartment**
- Retractable luggage compartment cover**

Engine availability	Insurance groups (Al	BI)
Expression		
1.4i 16v VVT (87PS)	1	9E
ES		
1.4i 16v VVT (100PS)		9E
1.3CDTi 16v (95PS) ecoFLEX*	1	9E
1.3CDTi 16v (95PS) ecoFLEX Sta		9E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop 1:	3E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop (99g/km)* 1	3E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop (105g/km)** 1	3E
1.7CDTi 16v (130PS) ecoFLEX St	tart/Stop (99g/km)* 1	7E
1.7CDTi 16v (130PS) ecoFLEX St	tart/Stop (105g/km)** 1	7E

^{*}Hatchback models only. **Sports Tourer models only.



EXCLUSIV

Hatchback | Sports Tourer

Additional features over and above ES models:

- Cruise control
- Steering wheel mounted audio controls
- Chrome-bezelled steering wheel
- Front seat back storage pockets

Engine availability	Insurance groups (ABI)
1.4i 16v (87PS)*	9E
1.4i 16v VVT (100PS)	9E
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	12E
1.3CDTi 16v (95PS) ecoFLEX*	9E
1.3CDTi 16v (95PS) ecoFLEX St	art/Stop 9E
1.7CDTi 16v (110PS) ecoFLEX**	13E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop 13E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop (99g/km)* 13E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop (105g/km)**13E
1.7CDTi 16v (130PS) ecoFLEX S	tart/Stop 17E
1.7CDTi 16v (130PS) ecoFLEX S	tart/Stop (99g/km)* 17E
1.7CDTi 16v (130PS) ecoFLEX St	tart/Stop (105g/km)** 17E

^{*}Hatchback models only. **Sports Tourer models only.



DESIGN

Hatchback | Sports Tourer

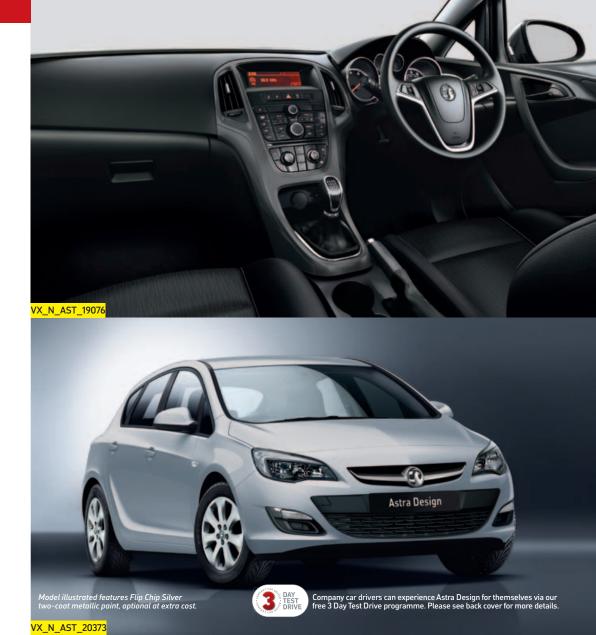
A well equipped, cost effective solution for the company car driver with excellent tax-efficient credentials.

Additional features over and above Exclusiv models:

•16-inch alloy wheels

Engine availability	Insurance groups (ABI)
1.4i 16v (87PS)*	7E
1.4i 16v VVT (100PS)	9E
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	12E
1.3CDTi 16v (95PS) ecoFLEX*	12E
1.3CDTi 16v (95PS) ecoFLEX Sta	art/Stop 12E
1.7CDTi 16v (110PS) ecoFLEX**	13E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop 13E
1.7CDTi 16v (110PS) ecoFLEX St	art/Stop (99g/km)* 13E
1.7CDTi 16v (110PS) ecoFLEX Sta	art/Stop (105g/km)** 13E
1.7CDTi 16v (130PS) ecoFLEX St	tart/Stop 17E
1.7CDTi 16v (130PS) ecoFLEX St	tart/Stop (99g/km)* 17E
1.7CDTi 16v (130PS) ecoFLEX St	art/Stop (105g/km)** 17E

^{*}Hatchback models only. **Sports Tourer models only.



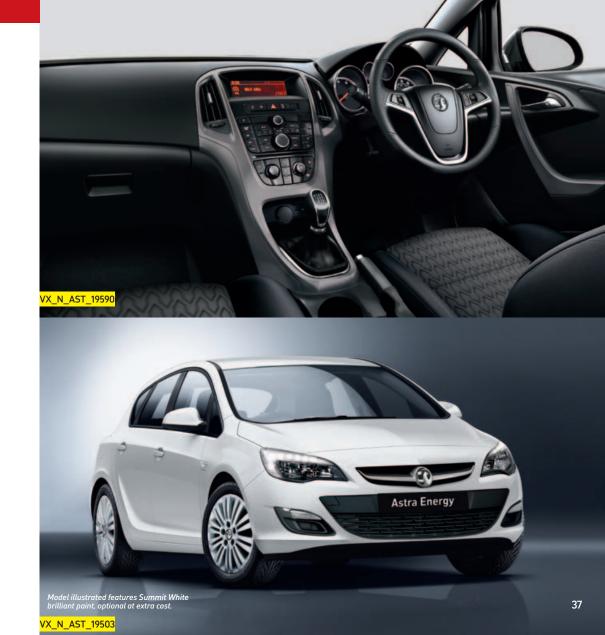
ENERGY

Hatchback

Additional features over and above ES models:

- 17-inch alloy wheels
- Salta cloth trim
- Mobile phone system with Bluetooth®
- USB connection with iPod control
- Cruise control
- Leather-covered steering wheel with chrome bezel
- Steering wheel mounted audio controls
- LED daytime running lights

Engine availability	Insurance groups (ABI)
1.4i 16v VVT (100PS)	9E
1.6i 16v VVT (115PS)	12E
1.7CDTi 16v (110PS) ecoFLE	X 15E



>TECH LINE

Hatchback | Sports Tourer

Astra Tech Line offers drivers more of the features they want from their company car without adversely impacting on their tax position.

Additional features over and above Exclusiv models:

- 17-inch 10-spoke alloy wheels
- Sat nav system with seven-inch colour monitor
- Three-spoke leather-covered sports steering wheel
- Multi-function trip computer
- USB connection with iPod control
- Mobile phone system with Bluetooth®
- DMB digital radio
- Seven premium speakers
- Chrome-effect exterior side window surround

Engine availability Insurance groups (ABI)
1.4i 16v VVT (100PS)	9E
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	12E
1.3CDTi 16v (95PS) ecoFLEX*	9E
1.3CDTi 16v (95PS) ecoFLEX Start/Stop	9E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop	12E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop (99g/km)*	13E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop (105g/km)*	*13E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop	17E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (99g/km)*	17E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (105g/km)*	17E
2.0CDTi 16v (165PS) Start/Stop**	20E
2.0CDTi 16v (165PS) ecoFLEX Start/Stop*	20E
2.0CDTi 16v (165PS) automatic	20E

^{*}Hatchback models only. **Sports Tourer models only.





Model illustrated features Silver Lake two-coat metallic paint, optional at extra cost.



Company car drivers can experience Astra Tech Line for themselves via our free 3 Day Test Drive programme. Please see back cover for more details.

>TECH LINE GT

Hatchback

Astra Tech Line GT. Must have features for the company car driver together with a full-on sporting intent.

Additional features over and above Tech Line models:

- •18-inch 5-split-spoke alloy wheels
- LED daytime running lights
- Unique front facia/body-colour front upper grille/rear lower skirt and side sills
- Lowered sports suspension
- Sports front seats
- Front centre armrest with storage facility
- Remote control alarm system
- Centre console surround ambient lighting

Engine availability	Insurance groups (ABI)
1.6i 16v VVT (115PS)	12E
1.7CDTi 16v (110PS)	13E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop 15E	
1.7CDTi 16v (130PS)	17E
1.7CDTi 16v (130PS) ecoFLEX	(Start/Stop 17E
2.0CDTi 16v (165PS) Start/St	op 21E
2.0CDTi 16v (165PS) automa	tic 21E





Model illustrated features Summit White brilliant paint, optional at extra cost.



Company car drivers can experience Astra Tech Line GT for themselves via our free 3 Day Test Drive programme. Please see back cover for more details.



Hatchback | Sports Tourer

Additional features over and above Exclusiv models:

- 17-inch 5-spoke alloy wheels
- Lowered sports suspension*
- Three-spoke leather-covered sports steering wheel
- Sports front seats
- Front centre armrest with storage facility
- Front fog lights
- Multi-function trip computer
- Remote control alarm system**
- Chrome-effect side window surround
- Dark-tinted rear windows†
- Silver-effect roof rails†
- Centre console surround ambient lighting



Engine availability In	nsurance groups (ABI)
1.4i 16v VVT (100PS)++	9E
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	
1.4i 16v VVT (140PS) Turbo ⁺⁺	
1.6i 16v (180PS) Turbo ⁺⁺	24E
1.7CDTi 16v (110PS)	
1.7CDTi 16v (110PS) ecoFLEX Sta	art/Stop 15E
1.7CDTi 16v (110PS) ecoFLEX Sta	art/Stop (99g/km) ^{††} 15E

1.7CDTi 16v (110PS) ecoFLEX Start/Stop (105g/km) [†]	15E
1.7CDTi 16v (130PS) ecoFLEX	18E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop	18E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (99g/km)++	18E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (105g/km)†	18E
2.0CDTi 16v (165PS) Start/Stop [†]	21E
2.0CDTi 16v (165PS) ecoFLEX Start/Stop ^{††}	21E
2.0CDTi 16v (165PS) automatic	21E

^{*}Not available on 1.4i 16v VVT (100PS) models.

^{**}Optional at extra cost on 1.4i 16v VVT (100PS) models.

[†]Sports Tourer models only. ††Hatchback models only.



Model illustrated features Carbon Flash two-coat metallic paint, optional at extra cost.

BITURBO

Hatchback | Sports Tourer

Additional features over and above Exclusiv models:

- 18-inch 5-spoke alloy wheels
- Leather-covered flat-bottomed sports steering wheel
- Leather-covered gear knob
- Lowered sports chassis
- Unique front facia/body-colour front upper grille/ rear lower skirt/rear roof spoiler and side sills
- Multi-function trip computer
- Chrome-effect exterior side window surround
- Dual-tone horn
- Sports pedals
- Dark-tinted rear windows (Sports Tourer)
- Silver-effect roof rails (Sports Tourer)
- Chrome-effect twin exhaust
- Centre console surround ambient lighting



Engine availability Insurance group (ABI) 2.0CDTi 16v (195PS) Start/Stop 26E



Model illustrated features Power Red paint



Hatchback | Sports Tourer

Additional features over and above Exclusiv models:

- 17-inch 10-spoke alloy wheels
- Three-spoke leather-covered sports steering wheel
- Rain-sensitive windscreen wipers
- Automatic lighting control
- Front centre armrest with storage facility
- Front fog lights
- Multi-function trip computer
- Remote control alarm system
- Chrome-effect side window surround
- Electrically operated rear windows
- Centre console surround ambient lighting
- Dark-tinted rear windows**
- Silver-effect roof rails**

Engine availability Insurance groups (A	ABI)
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	12E
1.4i 16v VVT Turbo (140PS)*	17E
1.3CDTi 16v (95PS) ecoFLEX*	9E
1.3CDTi 16v (95PS) ecoFLEX Start/Stop	9E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop	15E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop (99g/km)*	15E
1.7CDTi 16v (110PS) ecoFLEX Start/Stop (105g/km)**	15E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop	17E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (99g/km)*	17E
1.7CDTi 16v (130PS) ecoFLEX Start/Stop (105g/km)**	17E
2.0CDTi 16v (165PS) Start/Stop**	21E
2.0CDTi 16v (165PS) ecoFLEX Start/Stop*	21E
2.0CDTi 16v (165PS) automatic	21E

^{*}Hatchback models only. **Sports Tourer models only.





Hatchback

Additional features over and above SE models:

- Dual-zone electronic climate control
- Perforated leather seat facings (front and outer rear seats)
- Heated front seats
- Sports front seats with extendable cushions
- Ergonomic driver's seat with tilt and four-way electrical lumbar adjustment
- Fold-down rear seat centre armrest with load-through facility
- Electrically foldable door mirrors

Engine availability	Insurance groups (ABI)
1.6i 16v VVT (115PS)	12E
1.6i 16v VVT (115PS) automatic	
1.7CDTi 16v (130PS) ecoFLEX Start/Stop	
2.0CDTi 16v (165PS) ecoFLEX Start/Stop 21	
2.0CDTi 16v (165PS) automatic	



> VXR STYLING PACK

By definition, Astra owners are looking for something special. Our VXR Styling Pack lets you create something very special indeed.



1. VXR Exterior Styling Pack. VXR styling products allow you to connect with the performance and excitement at the heart of the VXR brand. Taking that same ethos as our brief we have created a definitive line-up of VXR styling products that will add a degree of individuality to selected Astra models. The pack is available as a factory-fit option or as a separate accessory pack fitted by your Vauxhall retailer.

- **2. Front lower spoiler.** The classic choice for the sports enthusiast, the spoiler helps emphasise Astra's distinctive ground-hugging front aspect.
- **3. Roof spoiler.** This adds an extra sporty accent to the roof line. Also available as a separate accessory for selected models.
- **4. Side sills.** With its broad wheelbase and low-slung chassis, Astra provides the ideal platform for dedicated VXR styling products.







> WHEELS AND TYRES

The perfect finishing touch to Astra's distinctive lines. Choose from wheel covers, structure or alloy wheels. And sizes up to 19-inch. In short, there's an impressive selection of designs on offer so you can personalise your car to achieve the effect you're looking for.

Standard wheels

EXPRESSION/ES



16-inch wheels with flush covers

EXCLUSIV



16-inch wheels with flush covers

DESIGN



16-inch 7-spoke alloy wheels.

ENERGY



17-inch 10-spoke alloy wheels.

TECH LINE



17-inch 10-spoke alloy wheels.

TECH LINE GT



18-inch 5-split-spoke alloy wheels.

SRi



17-inch 5-spoke alloy wheels.

BiTURBO



18-inch 5-spoke alloy wheels.

SE/ELITE



17-inch 10-spoke alloy wheels.

Optional wheels*

EXCLUSIV



17-inch structure wheels.

EXCLUSIV/DESIGN



SRi**

18-inch 5-split-spoke alloy wheels.

SRi**



19-inch 5-spoke alloy wheels.

BiTURBO



19-inch bi-colour alloy wheels.

SE[†]/ELITE

17-inch 10-spoke alloy wheels.



18-inch twin-spoke alloy wheels.

- *Optional at extra cost.
- **Not available on 1.4i 16v VVT (100PS), 1.7CDTi 16v (110/130PS) 99g/km Hatchback and 105g/km Sports Tourer models.
- \pm Not available on 1.3CDTi 16v or 1.7CDTi 16v (110/130PS) Start/Stop 99g/km Hatchback and 105g/km Sports Tourer models.

All Astra models come with emergency tyre inflation kits as standard. Space-saver and full-size spare wheels are optional at extra cost, depending on model.

Please note: Optional wheels can result in higher fuel consumption and ${\rm CO_2}$ emissions. Please refer to the Price and Specification Guide for more information.

ACCESSORIES

Your Astra is engineered to handle just about anything you throw at it. But when your routine changes and there's something specific you need to meet the new challenge, the wide range of Genuine Vauxhall Accessories is guaranteed to deliver a solution. Please check with your retailer for more information, or visit www.vauxhall.co.uk/accessories



1. Roof base carrier with Thule roof box. Whether you're playing sport, embarking on a family holiday or simply making the most of your precious leisure time outdoors, even your Astra's vast load area might not be enough to accommodate all your gear. The Thule roof box should take care of larger items that don't fit inside the car.



2. Hard cargo tray. When you have lots of little items to load, this made-to-measure liner is a must – it lets you lift everything in and out of your boot in one go. High-edged, flexible and washable, the cargo tray also has a non-skid surface to prevent loads from slipping – and help you keep the boot area clean and tidy.



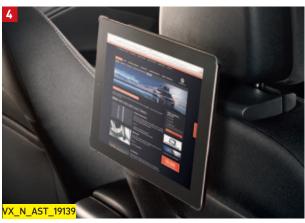
Now you are able to browse all of the Genuine Vauxhall Accessories range with just the click of a button. Scan this QR code with

your smartphone for more information. Don't forget to download a QR reader from your app store first.

3. Floor mats. Hard-wearing floor mats provide extra protection to keep your fitted carpets as clean as the day you brought your car home.

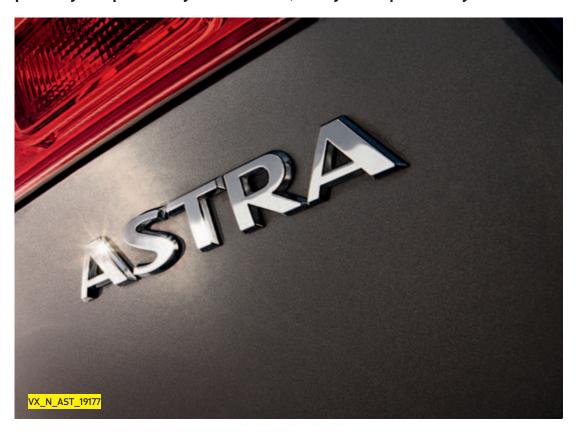
4. iPad cradle. This purpose-designed cradle provides secure and convenient in-vehicle location of an iPad 2 or 3. You can also revolve it 360° and tilt it by 15° for perfect on-the-move viewing.





> EXTERIOR COLOURS

With its sculpted shape and athletic lines, Astra is the perfect blank canvas for our carefully selected range of contemporary exterior colours – each one reflecting the car's unique sense of style. So you're sure to find one that perfectly complements your own taste, lifestyle and personality.





Royal BlueNot available on Tech Line GT or BiTurbo models.



Power RedNot available on Expression models.



Summit WhiteNot available on Expression models.



Sovereign Silver

Not available on Expression models.



Silver Lake

Not available on Expression models.



Asteroid Grey

Not available on Expression models.



Deep Sky Blue

Not available on Expression, Tech Line GT or BiTurbo models.



Sculpture Bronze

Not available on Expression, Energy, Tech Line GT or BiTurbo models.



Macadamia

Not available on Expression, Energy, Tech Line GT or BiTurbo models...



Seashell

Hatchback models only. Not available on Expression, Energy, Tech Line GT or BiTurbo models.



Carbon Flash

Not available on Expression models.



Emerald Green

Not available on Expression, Energy, Tech Line GT, SE, Elite or Bi Turbo models.



Flip Chip Silver

Not available on Expression models

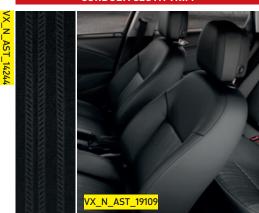
Due to the limitations of the printing process, the colours reproduced throughout this brochure may vary slightly from the actual paint colour. As a result, they should be used as a guide only. Your Vauxhall Retailer has a comprehensive display of our paint samples.

^{*}Optional at extra cost.

>INTERIOR TRIMS

Astra's interior trims, available in comfortable, hardwearing fabric or perforated leather, have been carefully selected for their premium feel and appearance. They complement our exterior paint finishes and the textures, style and colour of the facia, door panels and other interior detailing, and reflect the individual status of each trim level.

CORDOBA CLOTH TRIM



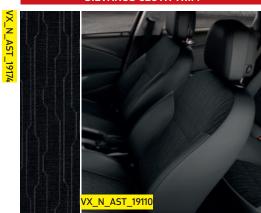
Standard on: Expression/ES models.

RIBBON CLOTH/MORROCANA TRIM



Standard on: SE models.

SILVANUS CLOTH TRIM



Standard on: Exclusiv/Design/Tech Line models.

LEATHER - ERGONOMIC SPORT SEAT TRIM



Standard on: Elite models. Optional at extra cost on Tech Line GT/SRi models as part of Leather Pack.



Standard on: Energy models.



Standard on: BiTurbo.



Standard on: SRi and Tech Line GT models.



Optional on: BiTurbo.



Optional at extra cost on: Exclusiv/Tech Line/SE/SRi models.

Trust Vauxhall

Company Car Driver 3 Day Test Drive

DAY TEST DRIVE Our free* 3 Day Test Drive

programme is open to all Company Car Drivers which allows you to choose any model in the current Vauxhall line-up (excluding Ampera, all VXR models and Commercial Vehicles), with full insurance cover provided, to give you a meaningful length of time to make an informed decision about your next company car. Our tax efficient Tech Line models have been specifically developed for Company Car Drivers, see pages 38-41 for more details.

To book your free* test drive just log on to www.vauxhall3dtd.co.uk or call 0870 240 4848**



Fleet Customer Services

Our dedicated support services for fleet decision makers include factory demonstrators and information on whole life costs, company car taxation and finance.

For further information please call 0870 010 0651

E10 Fuel

E10 fuel is cleared for use in all petrol-engined Vauxhall vehicles excluding models with the 2.2 litre direct injection petrol engine (code Z22YH) used in Vectra, Signum and Zafira models. Owners of these vehicles should continue to use regular unleaded or premium unleaded petrol.

Proud Sponsor of Home Nations Football









For more information...

For a brochure on any Vauxhall model (up to a maximum of three per caller) or location of your nearest Vauxhall retailer please call 0845 600 1500

Alternatively, details can be found on our website at www.vauxhall.co.uk

Join us online:









Scan this QR code with vour smartphone for more information. Don't forget to download a QR reader from your app

Vauxhall Lifetime Warrantv

We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. Available to the first owner of all new Vauxhall passenger cars, it's valid for the lifetime of the vehicle up to a maximum of 100.000 miles[†]. In addition, our warranty also includes Vauxhall Assistance for 12 months from first registration and six years body panel anti-perforation warranty. Full details of Vauxhall's warranties including terms. conditions and exclusions can be obtained through any authorised Vauxhall retailer or go to: www.vauxhall.co.uk/warranty



*The free 3 Day Test Drive programme is open to Company Car Drivers and excludes fuel and lubricants; congestion charges; parking and speeding fines and the £250 insurance excess (if applicable). It features a wide selection of models from the Vauxhall range (excluding Ampera, all VXR models and Commercial Vehicles and subject to availability). Drivers must be aged 25 years or over, have held a full driving licence for at least a year and hold a major credit card. You will need to have your driving licence (and proof of identity (i.e. passport) where the driving licence is not a photocard licence) when your car is delivered. While every effort will be made to ensure that at least 3 days are provided for the test drive, this cannot always be guaranteed due to delivery and collection dates and timings. Available for UK Mainland only, Terms and conditions apply, **Telephone lines open Monday-Friday 9.00am to 5.00pm excluding Bank Holidays. Calls may be recorded or monitored for quality and/or training purposes.

†Vauxhall Lifetime Warranty covers lifetime ownership of first car owner, 100,000 mile limit, annual check required. The warranty excludes wear and tear and serviceable items and the vehicle must be serviced in accordance with the manufacturer's servicing schedule to continue the lifetime warranty. Terms and conditions apply, Offer available to all Vauxhall passenger cars (this offer does not apply to car-derived vans) from 1st August 2010.

Every effort has been made to ensure that the contents of this publication were accurate and up-to-date at the time of going to press (August 2013). Vauxhall vehicles are equipped with components manufactured by various General Motors operating units and outside suppliers. The Company reserves the right to alter specifications and withdraw products from sale without notice. Any such alterations will be notified to Vauxhall retailers at the earliest opportunity, please consult your local retailer for the latest information. The specifications detailed within this brochure are not necessarily applicable to alternative models such as Special Editions. Details of any such models will be contained in specific literature or found on the Vauxhall website. Please note that Vauxhall retailers are not the agents of General Motors UK Limited and are not authorised to bind the Company by any specific or implied undertaking or representation. It is advisable to ensure that your motor insurance policy provides adequate cover for additional fitted options and accessories. Please note accessories shown are for illustrative purposes only. As part of Vauxhall's policy of environmental care, this brochure is printed on paper manufactured using Elemental Chlorine Free pulps from specially farmed, sustainable timber resources. All rights reserved. No part of this publication may be reproduced in any form or by any means, without the prior written permission of General Motors UK Limited.

